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D4669-1

Job Sheet 187607



Part No: D4669-1

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2 IPP REV:A 12.07.26 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	12/12/18	12/12/18	0.00	0.19	Waterjet - Flow		SC 12/18/18
120	QC	6 pcs	12/12/18	12/12/18	0.00	0.00	QC8		DAS
130	Brake NC	6 pcs	12/12/18	12/12/18	0.01	1.09	Brake NC 1		30 OCT 31 2019
140	QC	6 pcs	12/12/18	12/12/18	0.00	0.00	QC5		NOV 04 2019
150	HandFinish	6 pcs	12/12/18	12/12/18	0.00	0.11	HandFinish1		NOV 04 2019
160	QC	6 pcs	12/12/18	12/12/18	0.00	0.00	QC7-4		NOV 06 2019
170	Packaging	6 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-2		NOV 06 2019
180	QC21-SA	6 Ea	12/12/18	12/12/18	0.00	0.00	QC21		NOV 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.3162 sf (.0527 ea)	100-Waterjet - Flow - 1	3015006

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.032	0	125	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.098Inches + 0.004 - 0.001	0.102 0.097	0.099 Diameter	
2	Bracket	0.640Inches ± 0.030	0.670 0.610	0.642	
3	Bracket	0.940Inches ± 0.030	0.970 0.910	0.939	
4	Bracket	1.160Inches ± 0.030	1.190 1.130	1.165	
5	Bracket	2.320Inches ± 0.030	2.350 2.290	2.328	
6	Bracket	2.840Inches ± 0.030	2.870 2.810	2.844	
7	Bracket	3.480Inches ± 0.030	3.510	3.486	

			3.450	
8	Bracket	2.540Inches $\pm$ 0.030	2.570 2.510	2,543
9	Bracket	1.320Inches $\pm$ 0.010	1.330 1.310	1,327
10	Bracket	0.440Inches $\pm$ 0.010	0.450 0.430	0,446
11	Bracket	0.220Inches $\pm$ 0.010	0.230 0.210	0,223
12	Bracket	0.032Inches $\pm$ 0.010	0.042 0.022	0,030
13	Bracket	0.320Inches $\pm$ 0.030	0.350 0.290	0,322
14	Bracket	1.520Inches $\pm$ 0.030	1.550 1.490	1,527
15	Bracket	1.840Inches $\pm$ 0.030	1.870 1.810	1,848
16	Bracket	2.180Inches $\pm$ 0.030	2.210 2.150	2,185

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